

PRODUCT DATA SHEET

Sikadur[®]-32 TH

2 -Component Epoxy Resin Bonding Agent

DESCRIPTION

Sikadur[®]-32 TH is a solvent-free, 2-component bonding agent, based on selected epoxy resins. After application to old concrete surfaces, it provides a perfect bond for new concrete.

USES

- Provide a bond of far greater strength than the tensile strength of the concrete itself.
- Suitable for use wherever structural bonding of new concrete to existing one is carried out.
- Can be used as a bonding agent on concrete, mortar, steel, iron, etc.

PRODUCT INFORMATION

Packaging	Pre-dosed 1 kg, 2 kg (A+B)
Shelf life	12 months from the date of production If stored properly in undamaged, original, sealed packaging.
Storage conditions	Store in dry conditions, protected from direct sunlight at temperature between 0°C and 30°C
Colour	Light Grey
Density	~1.4 kg/l

TECHNICAL INFORMATION

Compressive strength	60-70 N/mm ²
Tensile strength in flexure	30-35 N/mm ²
Tensile strength	18-20 N/mm ²
Tensile adhesion strength	Concrete : 2.5 - 3 N/mm ² (Concrete failure) Steel : 18 - 20 N/mm ² (35°C, 65% rH., 10 days,)

CHARACTERISTICS / ADVANTAGES

- Easy to apply
- Solvent-free
- Unaffected by moisture
- Highly effective even on damp surfaces
- Workable at low temperatures
- High tensile strength

APPROVALS / CERTIFICATES

Complies with ASTM C 881-78 Type II, Grade 2 Class B+C.

APPLICATION INFORMATION

Mixing ratio	Comp. A:B = 2:1 parts by weight.	
Consumption	0.3 - 0.8 kg/m ² , depending on porosity of substrate.	
Pot Life	Temperature	Time
	40°C	20 min.
	30°C	40 min.
Open Time	20°C	90 min.
	Temperature	Time
	40°C	2 hrs.
	30°C	3 hrs.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

MIXING

Mix both components together with a slow speed electric drill (max. 600 R.P.M.) until a smooth consistency is achieved.

APPLICATION METHOD / TOOLS

After mixing, apply directly to the prepared substrate by brush, roller or spray. On damp surfaces, ensure that it is well brushed in. Pour new concrete within specified time, so material is still tacky.

CLEANING OF EQUIPMENT

Clean all tools and equipment immediately after use with Thinner C.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

