

# SYSTEM DATA SHEET

## Sikafloor® MultiDur ES-23 ECC HK

### Smooth Unicolour Epoxy Floor Covering

#### DESCRIPTION

Sikafloor® MultiDur ES-23 ECC HK is a smooth coloured rigid system for flooring applications.

#### USES

Sikafloor® MultiDur ES-23 ECC HK may only be used by experienced professionals.

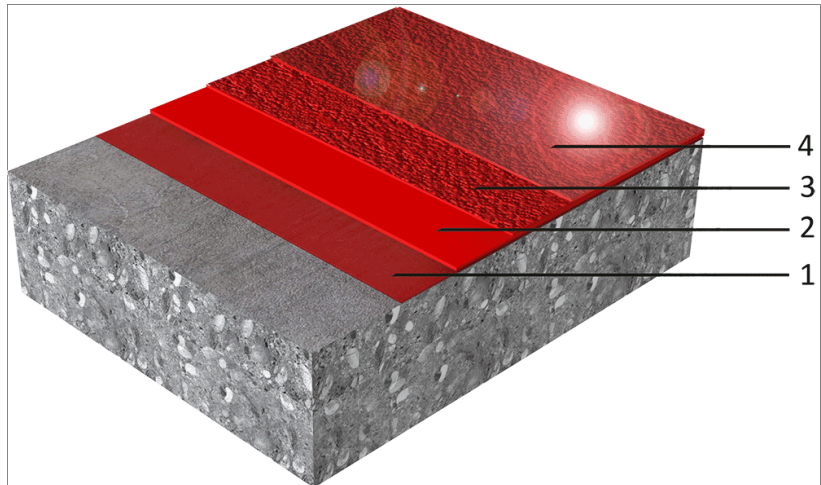
Self-smoothing system for concrete and cement screeds with medium heavy wear e.g. indoor and outdoor carpark system.

#### CHARACTERISTICS / ADVANTAGES

- Good chemical and mechanical resistance
- Good wear and abrasion resistance
- Easy application
- Liquid proof
- Gloss finish
- Easy cleanability
- Colour options
- High solids
- Slip resistance surface
- Good UV resistance, non-yellowing

#### SYSTEM INFORMATION

##### System structure



Sikafloor® MultiDur ES-23 ECC HK (~ 3 mm)

1. Primer	SikaRepair® EpoCem Modul HC
2. Moisture barrier & self levelling	Sikafloor®-81 EpoCem® New HC
3. Colour coat	Sikafloor®-264
4. Top coat	Sikafloor®-315

**Composition** Polyurethane, Epoxy

**Appearance** Smooth gloss finish

Nominal thickness ~ 2.6–3.0 mm

## TECHNICAL INFORMATION

Shore D Hardness	~ 76 (7 days / +23 °C)	(DIN 53 505)
Abrasion resistance	10–20 mg (CS 17/1000/1000)	(ASTM D4060)
Compressive strength	~ 108 N/mm <sup>2</sup>	BS 6319: Part 2: 1983
Tensile strength	~ 13.5 N/mm <sup>2</sup> (7 days / +23 °C)	(BS 6319: Part: 7)
Skid / slip resistance	PTV : Dry 136 / Wet 30	(BS7976-2:2002)

## APPLICATION INFORMATION

Consumption	Sikafloor® MultiDur ES-23 ECC HK (~ 2.6–3.0 mm)																										
	<b>Coating System</b>	<b>Product</b>	<b>Consumption</b>																								
	Primer	SikaRepair® EpoCem Modul HC	~ 0.3kg/m <sup>2</sup>																								
	Moisture barrier & self levelling	Sikafloor®-81 EpoCem® New HC	2.25 kg/m <sup>2</sup> /mm per coat @ 2 coats																								
	Colour coat	Sikafloor®-264 Optional : 2 % pbw of "Sika® Ex-tender T"	~ 0.3 kg/m <sup>2</sup>																								
Top coat	Sikafloor®-315	~ 0.128 kg/m <sup>2</sup>																									
Material temperature	Please refer to the individual Product Data Sheet																										
Ambient air temperature	+10 °C min. / +30 °C max.																										
Relative air humidity	80 % r.h. max.																										
Dew point	Beware of condensation! The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish.																										
Substrate temperature	+10 °C min. / +30 °C max.																										
Waiting time to overcoating	Once Sikafloor®-81 EpoCem® New HC is tack free it is possible to apply vapour permeable seal coats. For the application of vapour tight coatings on Sikafloor®-81 EpoCem® New HC, allow the surface moisture to fall below 4%. Before applying Sikafloor®-264 on Sikafloor®-81 EpoCem® allow: <table><thead><tr><th>Substrate temperature</th><th>Minimum</th><th>Maximum</th></tr></thead><tbody><tr><td>+10 °C</td><td>30 hours</td><td>3 days</td></tr><tr><td>+20 °C</td><td>24 hours</td><td>2 days</td></tr><tr><td>+30 °C</td><td>16 hours</td><td>1 day</td></tr></tbody></table> Before applying Sikafloor®-315 on Sikafloor®-264: <table><thead><tr><th>Substrate</th><th>Minimum</th><th>Maximum</th></tr></thead><tbody><tr><td>+10 °C</td><td>30 hours</td><td>4 days</td></tr><tr><td>+20 °C</td><td>24 hours</td><td>3 days</td></tr><tr><td>+30 °C</td><td>16 hours</td><td>2 days</td></tr></tbody></table> Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.			Substrate temperature	Minimum	Maximum	+10 °C	30 hours	3 days	+20 °C	24 hours	2 days	+30 °C	16 hours	1 day	Substrate	Minimum	Maximum	+10 °C	30 hours	4 days	+20 °C	24 hours	3 days	+30 °C	16 hours	2 days
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## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

- Do not apply Sikafloor® MultiDur ES-23 ECC HK on substrates with rising moisture.
- Freshly applied Sikafloor® MultiDur ES-23 ECC HK must be protected from damp, condensation and water for at least 24 hours.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- For exact colour matching, ensure the Sikafloor®-315 in each area is applied from the same control batch numbers.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## MAINTENANCE

### CLEANING

Refer to the Method Statement Sikafloor®-Cleaning Regime

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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